

SPECIFICATION

# SOLARGARD<sup>®</sup> ELASTOMERIC 6083

## WATERPROOFING SYSTEM FOR SPRAYED IN PLACE POLYURETHANE FOAM

### PART 1 – General

#### 1.01 General

- A. This document is intended to provide only **general** guidelines regarding the application of listed materials as furnished by Republic Powdered Metals, Inc. These general guideline specifications are **NOT** intended as project-specific specifications and should not be used as such. The information contained herein may be used, and modified where necessary, by the owner, architect, and contractor in preparing specifications for particular roofing projects. It is the responsibility of the owner, architect, and/or contractor to ensure that these general guideline specifications are consistent with the contractual and construction requirements relating to the project.

#### 1.02 Quality Assurance

- A. Applicator's Qualifications
1. Applicator shall have knowledge and general understanding of building design as well as Republic's products specified for the project.
  2. Applicator shall have business stability and own, or have access to, the equipment necessary for successful completion of the project.
  3. Technical service on application and suitability of Republic's materials is available by contacting Republic Powdered Metals, Inc., 2628 Pearl Road, Medina, Ohio 44256.

#### 1.03 Submittals

- A. In the normal course of bidding, descriptive literature and technical data on all materials proposed for usage under this specification will be submitted. A roof survey shall be submitted by the bidder identifying total area to be coated, along with pictures of panel profile, seams, and details including any repairs to seams, protrusions, and general conditions of the existing roof along with a completed Notice of Award to Republic.

#### 1.04 Product Storage and Handling

- A. Storage of Materials: Store in accordance with manufacturer's recommendations.
- B. Handling and Protection of Materials: Meet requirements of manufacturer's recommendations for handling and protection of materials during installation. Handle products so that they are not contaminated by foreign materials.
- C. Damaged Materials: Contaminated or damaged materials shall not be used in the installation and shall be immediately removed from site upon discovery.

### PART 2 – Products as Manufactured by Republic Powdered Metals, Inc.

#### 2.01 Coating System

- A. SOLARGARD ELASTOMERIC 6083

1. Description

SOLARGARD ELASTOMERIC 6083 is a water-based, acrylic, elastomeric roof coating formulated to meet and/or exceed the standards as established in ASTM D 6083-97. SOLARGARD ELASTOMERIC 6083 will resist the effects of weather, water, abrasion, and substrate movement.

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## 2. Performance Requirements

Weight per gallon (ASTM D-1475)	12.18 lbs.
Specific gravity (ASTM D-1475)	1.46
Solids by Weight (ASTM D-1644)	> 60%
Solids by volume (ASTM D-2697)	> 50%
Elongation @ 73°F (ASTM D-2370)	> 390%
Viscosity (ASTM D-562)	115 K.U. ± 3
Flexibility @ -15°F (ASTM D-522)	Passes 1/2" mandrel after 1000 hrs. accelerated weathering
Tensile Strength @ 73°F (ASTM D-2370)	> 250 psi
Dry time (ASTM D-1640)	6 hours to touch 12-24 hours to recoat
Flash point (ASTM D-3278)	None
Clean-up	Water

### 2.02 Accessory Materials

- A. REPUBLIC Single Ply Primer is the recommended primer for use on weathered single ply, concrete and polyurethane foam roofs prior to the application of SOLARGARD 6083.
- B. SOLARGARD Seam Sealer is a single component polyurethane sealer formulated to provide a tough, flexible repair for waterproofing.
- C. PERMAFAB is a 100% stitchbond polyester fabric used in conjunction with Republic coatings for repairing torn flashings, seams, and minor surface breaks.

## PART 3 – Execution

### 3.01 Preparation For Coating

- A. Cleaning
  1. Remove all loose gravel, paint, dirt, dust, debris, etc., by mechanical brush, stiff broom, vacuum, power washing, etc. All surfaces must be clean and dry.
  2. Check for adhesion and compatibility of any remaining, tightly adhered, existing coating with SOLARGARD ELASTOMERIC 6083. A test application is the best method of determining compatibility with and adhesion to a previously coated surface. An X-Cut Tape Test is used to determine adhesion of the existing coating to the substrate. Contact Republic's Technical Department for further information.
  3. Roof surfaces containing heavy soot, dirt, chemical contaminants, oil, grease, or wax deposits must be thoroughly cleaned and rinsed with high pressure waterblast at no less than 2,000 psi.
  4. Mold or mildew must be removed. Scrub surfaces with a solution of one quart household bleach to three quarts of water. Wear protective goggles and rubber gloves. Scrub well with brush and allow solution to remain on the surface for ten minutes then rinse thoroughly with clean water.
  5. Repair flashings, blisters, and other damaged areas.

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## B. Flashings

Flashings can be repaired using PERMAFAB and SOLARGARD ELASTOMERIC 6083 or SOLARGARD Seam Sealer.

1. Cant strips should be provided at vertical surfaces to receive flashing.
2. PERMAFAB should be unrolled and cut to a maximum length of ten feet prior to setting in place.
3. Apply SOLARGARD ELASTOMERIC 6083 or SOLARGARD Seam Sealer to all areas.
4. Embed PERMAFAB into the coating from 4" onto the roof surface to a minimum of 8" above roof surface. Adjacent pieces should be lapped a minimum of 4". Roll or brush for proper adhesion and removal of all voids.
5. Apply a top coat of SOLARGARD ELASTOMERIC 6083 or SOLARGARD Seam Sealer over the PERMAFAB and a minimum of 2" beyond edges.
6. Install metal counter flashing as required.

## C. Blisters

1. Cut out and remove any blistered areas.
2. Check surrounding areas for moisture content to ensure remaining foam is dry before coating.
3. Replace cut-out areas with new polyurethane foam. Follow foam manufacturer's recommendations for application procedures and curing times.

## D. Roof Penetrations

1. The base of all circular roof penetrations, i.e. stacks, vents, etc., and curb penetrations must be sealed using SOLARGARD ELASTOMERIC 6083 or SOLARGARD Seam Sealer embedded into PERMAFAB.

## E. Metal Components

1. Damaged fascia, gutters, vents, flashings, etc., must be replaced.

## 3.02 The Protective Coating

### A. New Urethane Foam

1. New foam installation must be in accordance with foam manufacturer's specifications.
2. REPUBLIC Single Ply Primer should be applied as soon as the foam has sufficient compressive strength to allow foot traffic on the surface without causing depressions. Depending upon weather conditions, this is normally achieved within 3 to 4 hours after application.
3. Apply REPUBLIC Single Ply Primer at approximately 200–300 sq. ft./gal. to the roof surface including prepared flashings, blisters, etc. Allow to fully dry before applying SOLARGARD ELASTOMERIC 6083. When REPUBLIC Single Ply Primer has been applied longer than 72 hours prior to SOLARGARD ELASTOMERIC 6083 application, REPUBLIC Single Ply Primer may need to be reapplied. All surfaces, which have been primed, must be clean and free of dirt, grease, oil and other foreign matter, which could prevent proper adhesion of SOLARGARD ELASTOMERIC 6083.
4. Mix each container of SOLARGARD ELASTOMERIC 6083 with a power assisted mechanical mixer before use. Mix until coating is smooth and consistent. For pails, a Jiffy Mixer attached to a low speed power drill is recommended. For drums, a 600 Series Drum Mixer is recommended. Do not hand mix.
5. The foam should be protected with SOLARGARD ELASTOMERIC 6083 acrylic coating on the same day it is applied to prevent foam degradation.
6. Apply SOLARGARD ELASTOMERIC 6083 over prepared roof at the rate of 1 ½ gal./100 sq.ft. (24 wet mils). Allow first coat of SOLARGARD ELASTOMERIC 6083 to fully cure prior to the application of the second coat. Apply SOLARGARD ELASTOMERIC 6083 in the second coat at the rate of 1 ½ gal./100 sq.ft. (24 wet mils). The whole surface, when finished, should have SOLARGARD ELASTOMERIC 6083 on it at a rate of 3 gal./100 sq.ft. (48 wet mils minimum).
7. Vertical surfaces require a 2 coat application to obtain specified coverage rate without sag of the coating.
8. Do not permit traffic on completed roof surfaces unless absolutely necessary, and only after complete cure.

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## B. Existing Urethane Foam

1. Power wash existing roof. Remove all loose existing coating, dirt, dust, debris, etc.
2. Replace damaged or saturated foam with new foam. Small spot repairs in existing foam can be made with SOLARGARD ELASTOMERIC 6083 and fabric.
3. When applying SOLARGARD ELASTOMERIC6083 over a previously coated substrate, a test patch should be applied to determine compatibility and adhesion. Contact Republic's Technical Department for further information.
4. Apply REPUBLIC Single Ply Primer at approximately 200–300 sq. ft./gal. to the roof surface including prepared flashings, blisters, etc. Allow to fully dry before applying SOLARGARD ELASTOMERIC 6083.
5. Mix each container of SOLARGARD ELASTOMERIC 6083 with a power assisted mechanical mixer before use. Mix until coating is smooth and consistent. For pails, a Jiffy Mixer attached to a low speed power drill is recommended. For drums, a 600 Series Drum Mixer is recommended. Do not hand mix.
6. Apply SOLARGARD ELASTOMERIC 6083 over prepared roof at the rate of 1 ½ gal./100 sq.ft. (24 wet mils). Allow first coat of SOLARGARD ELASTOMERIC 6083 to fully cure prior to the application of the second coat. Apply SOLARGARD ELASTOMERIC 6083 in the second coat at the rate of 1 ½ gal./100 sq.ft. (24 wet mils). The whole surface, when finished, should have SOLARGARD ELASTOMERIC 6083 on it at a rate of 3 gal./100 sq.ft. (48 wet mils minimum).
7. SOLARGARD ELASTOMERIC 6083 may be applied by brush, 1/2" nap roller or spray equipment.
8. Vertical surfaces require a 2 coat application to obtain specified coverage rate without sag of the coating.
9. Do not permit traffic on completed roof surfaces unless absolutely necessary, and only after complete cure.

## C. Spray Equipment Recommendation

**Pumps:** Graco King 45:1, Graco Bulldog 30:1 or gas powered equivalents. Graco GH733, HydraMax 350 or GMax 7900 or other manufacturers equivalents.

**Hose/Pressure:** 50'- 300' length (depending on spray rig pressure). When using hoses longer than 100' use the next larger hose ID every 50'. Every 50' of hose will reduce the spray pressure of the rig by 10% at the gun tip.

i.e., 300' hose – 3/4" (50/100') to 5/8" (50/100') to 1/2" (50/100') to 3/8"(50').

Good results are generally obtained @ 2000–3000 psi at spray tip.

**Gun:** Graco Contractor Gun, Graco Contractor FTx gun, Graco Silver Plus or equivalent. (Tip extrusions or pole guns can be used).

### \*Tip Sizes

Fan Width (in)	.039	.041	.043	.045	.047	.049
10"–12"	539	541	543	545	547	549
12"–14"	639	641	643	645	647	649
14"–16"	739	741	743		747	749
16"–18"	839	841	843		847	
<i>Flow Rate</i>	<i>1.60</i> <i>gpm</i>	<i>1.80</i> <i>gpm</i>	<i>1.98</i> <i>gpm</i>	<i>2.17</i> <i>gpm</i>	<i>2.37</i> <i>gpm</i>	<i>2.58</i> <i>gpm</i>

### Graco Heavy - Duty RAC Switch tips (GHDXXX) Grey

\* Skill and experience of the spray applicator is important to the success of the coating application. Periodic checking of the film build is necessary to ensure best results.

\* Do not permit traffic on completed roof surfaces unless absolutely necessary, and only after complete cure.

## 3.03 Clean Up

- A. As work progresses, it is essential to keep equipment in clean, working condition. If spray equipment is used, flush lines with clean water followed by mineral spirits or kerosene to keep metal parts from corroding. General clean-up with same.

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- B. At the conclusion of the project, all equipment should be cleaned and returned to its designated location. Disposal of empty, partially full, or full drums should be discussed with the building owner, contractor, or engineer.

## **PART 4 – File Data**

### **4.01 Enclosures**

### **4.02 Warranty Disclaimer**

- A. Please note that if Republic Powdered Metals has been requested to furnish a warranty, the contractor/owner must comply with the conditions for warranty issuance set forth on the reverse side of the warranty document, a sample copy of which is available upon request. Republic Powdered Metals reserves the right to refuse issuance of a warranty pursuant to such conditions.

Contact Republic Powdered Metals, Inc. for details regarding available warranties on the SOLARGARD<sup>®</sup> 6083 System.

